Revision Number: 004.2

Issue date: 08/25/2025

1. IDENTIFICATION

Product name: **LOCTITE 5117 THREAD SEALANT known as LOCTITE® PIPE JOINT COMPOUND 1**

IDH number: 1534294

Product type/ Recommended use: Sealant

Item number: 1534294

Restriction of Use: None identified

Region: United States

Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
MEDICAL EMERGENCY Phone: Poison Control Center
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TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	H226 - FLAMMABLE LIQUID AND VAPOUR. H315 - CAUSES SKIN IRRITATION. H317 - MAY CAUSE AN ALLERGIC SKIN REACTION. H319 - CAUSES SERIOUS EYE IRRITATION. H334 - MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	3
SKIN IRRITATION	2
EYE IRRITATION	2A
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention:
P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking.
P233 - Keep container tightly closed.
P240 - Ground and bond container and receiving equipment.
P241 - Use explosion-proof equipment.
P242 - Use non-sparking tools.
P243 - Take action to prevent static discharges.
P261 - Avoid breathing mist/vapours.
P264 - Wash affected area thoroughly after handling.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P280 - Wear protective gloves, clothing, eye and face protection.
P284 - [In case of inadequate ventilation] wear respiratory protection.

Response:
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing.
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.
P333+P313 - If skin irritation or rash occurs: Get medical attention.
P337+P313 - If eye irritation persists: Get medical attention.
P342+P311 - If experiencing respiratory symptoms: Call a poison center or physician.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

Storage: P403+P235 - Store in a well-ventilated place. Keep cool.

Disposal: P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Kaolin	1332-58-7	30 - 60
Castor oil, oxidized	68187-84-8	10 - 30
rosin	8050-09-7	10 - 30
2-Propanol	67-63-0	10 - 30
Talc	14807-96-6	5 - 10
Quartz (SiO2), <1% respirable	14808-60-7	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

Most important symptoms and effects (acute and delayed): The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.

Indication of any immediate medical attention / special treatment needed: Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Improper extinguishing agents: Not available.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers. In case of fire, keep containers cool with water spray.

Hazardous combustion products: Oxides of carbon. Aldehydes. Toxic and irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Refer to Section 8.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Kaolin	2 mg/m3 TWA Respirable fraction.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
rosin	0.001 mg/m3 TWA (as total Resin Acids) Inhalable fraction. (Respiratory sensitization) (Dermal sensitization)	None	None	None
2-Propanol	200 ppm TWA 400 ppm STEL	400 ppm (980 mg/m3) PEL	None	None
Talc	2 mg/m3 TWA Respirable fraction.	0.1 mg/m3 TWA Respirable 20 MPPCF TWA 2.4 MPPCF TWA Respirable	None	50 ppm
Quartz (SiO2), <1% respirable	0.025 mg/m3 TWA Respirable fraction.	0.05 mg/m3 TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m3 OSHA_ACT (Respirable dust.) 0.05 mg/m3 PEL Respirable dust. 2.4 MPPCF TWA Respirable 0.1 mg/m3 TWA Respirable	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection: Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid, viscous
Color: Brown, Dark
Odor: Alcohol
Odor threshold: Not available.
pH: Not available.
Vapor pressure: 33 mm hg
Boiling point/range: 180 °F (82.2 °C)None
Melting point/ range: Not available.
Density/Relative density: 1.37
Relative vapor density: Heavier than air.
Flash point: 24 °C (75.2 °F)

Flammable/Explosive limits - lower:	2.3 %
Flammable/Explosive limits - upper:	12.7 %
Autoignition temperature:	398.3 °C (748.94 °F)
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility:	Partially soluble Water
Partition coefficient n-octanol/water (logarithmic value):	Not determined
VOC content:	15.2 % EPA Method 24
Dynamic viscosity:	Not available.
Kinematic viscosity:	Not available.
Particle characteristics:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Aldehydes. Irritating vapors.
Incompatible materials:	Strong oxidizing agents. Flammable materials.
Reactivity:	Not available.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause allergic respiratory reaction. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthma attack, could be immediate or delayed (up to several hours after exposure).

Skin contact: Causes skin irritation. May cause allergic skin reaction.

Eye contact: Causes serious eye irritation.

Ingestion: May cause irritation to the gastrointestinal tract, mouth and mucous membranes.

Hazardous Component(s)	LD50s and LC50s
Kaolin	Oral LD50 (Rat) = > 5,000 mg/kg Dermal LD50 (Rat) = > 5,000 mg/kg
Castor oil, oxidized	None
rosin	None
2-Propanol	Oral LD50 (Rat) = 5,045 mg/kg Oral LD50 (Mouse) = 3,600 mg/kg Oral LD50 (Rabbit) = 6,410 mg/kg Oral LD50 (Rat) = 4.7 g/kg Oral LD50 (Mouse) = 4.5 g/kg Oral LD50 (Rabbit) = 8.0 g/kg Oral LD50 (Rabbit) = 5.03 g/kg Dermal LD50 (Rabbit) = 12,800 mg/kg
Talc	None
Quartz (SiO2), <1% respirable	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Kaolin	Nuisance dust		
Castor oil, oxidized			
rosin	Irritant	Allergen	Respiratory
2-Propanol	Irritant	Allergen	Central nervous system
Talc	Irritant		Lung Some evidence of carcinogenicity
Quartz (SiO2), <1% respirable			Immune system Lung Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Kaolin	No	No	No
Castor oil, oxidized	No	No	No
rosin	No	No	No
2-Propanol	No	Group 1	No
Talc	No	Group 2A	No
Quartz (SiO2), <1% respirable	Known To Be Human Carcinogen.	Group 1	Yes

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Resin solution
Hazard class or division:	3
Identification number:	UN 1866
Packing group:	III

International Air Transportation (ICAO/IATA)

Proper shipping name:	Resin solution
Hazard class or division:	3
Identification number:	UN 1866
Packing group:	III
Exceptions:	Consumer Commodity ORM-D, ID8000, (Not more than 500 ml)

Water Transportation (IMO/IMDG)

Proper shipping name:	RESIN SOLUTION
Hazard class or division:	3
Identification number:	UN 1866
Packing group:	III

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	Blown castor oil (CAS# 68187-84-8).
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). 2-Propanol (CAS# 67-63-0).
CERCLA Reportable quantity:	2-Propanol (CAS# 67-63-0) 100 lbs. (45.4 kg)
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 9

Prepared by: Product Safety and Regulatory Affairs

Issue date: 08/25/2025

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